



[8x] Stud/Nut:
3/4"-10UNC

Lens
Cushion:

Lens:

Seal
Gasket:

Lens Retainer:

Torque
Sequence
No.

Ø8¹³/₁₆" VIEW AREA

Weld Pad
Flange:

- Notes:
1. Maximum Pressure: 125 PSI/FV
 3. Flange materials are ASME Section VIII Acceptable forgings or plate.
 4. Follow sequence shown above in small increments to min amounts above. Max. difference of 3 ft-lbs
 5. Do not attempt installation until reading and understanding JGPCO MANUAL #001

TORQUE TABLE - FT-LBS		
ELASTOMER	EXPANDED PTFE	GRAFOIL
37	47	43

UNLESS OTHERWISE NOTED: DIMENSIONS ARE IN INCHES. DIMENSIONS SYMMETRICAL ABOUT CENTERLINES. BREAK CORNERS. REMOVE BURRS. CAST FILLET RADII: 1/8"R, CAST CORNER RADII: 1/16"R

PAPAILIAS
INCORPORATED

245 PEGASUS AVE, NORTHVALE, NJ 07647 | [201]767-4027 WWW.PAPAILIAS.COM

WARNING: ASME CODE CALCULATIONS AND ANY RESULTING ADDITIONAL MATERIAL NEEDED TO REINFORCE SIGHT GLASS OPENING TO MEET ASME CODE IS THE RESPONSIBILITY OF THE VESSEL MANUFACTURER.

SERIES NW200
8¹³/₁₆"Ø VIEW ASME SECT. VIII WELD PAD STYLE SIGHTGLASS

THIS DRAWING IS THE SOLE PROPERTY OF THE PAPAILIAS COMPANY, INC. AND NEITHER THE DOCUMENT NOR THE INFORMATION CONTAINED HEREIN SHALL BE COPIED, REPRODUCED, DISCLOSED OR TRANSFERRED, EXCEPT AS AUTHORIZED IN WRITING.	DRAWN:	GCP	4/5/2014	SIZE	CODE IDENT NO.	DRAWING NO.	REV
	CHK'D:	RPS	4/5/2014	A	1Z740	01A200	0
	APPV'D:	RPS	4/5/2014	SCALE: 3/8	WEIGHT: 55LBS [25 KGS]	SHEET: 1 OF 1	